

# ARCEMY®

## ENTERPRISE EDITION

Perfect for the metal parts production facility that has medium to high manufacturing volumes but is a little tight on floor space.



AML3D®

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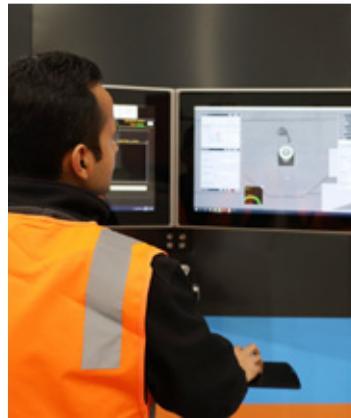
BY  AML3D



**Designed for increased productivity, ARCEMY® Enterprise Edition is perfect for the facility that has medium to high manufacturing volumes but is a little tight on floor space.** For the creation of larger parts, ARCEMY® Enterprise Edition introduces a 2.5 m robot reach combined with a 750 kg positioner.

Increased reach and improved part capability is made possible with a 4600 robotic arm, allowing for a minimum print area of 500 mm width x 500 mm long and a maximum of 1.5 m wide x 1.5 m long on a fixed pedestal, without the dynamic use of a positioner. Depending on pedestal height, ARCEMY® Enterprise has the potential to achieve up to 2.5 m in part height, based upon part geometry and the 4600 vertical reach and six-degree-of-freedom capability.

ARCEMY® metal 3D printing systems feature secure remote access capability and proprietary software WAMSoft® and AMLSoft™ as standard inclusions. With an ever-developing roadmap, annual software subscriptions ensure that all ARCEMY®s are up-to-date and utilizing the latest advancements in AML3D's patented WAM® technology.



## Smart Laser Sensor

ARCEMY® offers the latest in intelligent laser sensor technology ensuring stable measurement while tracking surface regulation.

## Perfecting Pyrometer

Temperatures are precisely measured with a state-of-the-art, high-speed infrared pyrometer for optimal temperature control.

## Dynamic Cooler

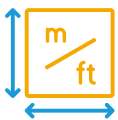
ARCEMY®s dynamic cooler manages interpass temperatures with feedback from the high-speed pyrometer and AMLSoft™.

## Advanced Arc

Fronius systems combined with AMLSoft™ provide ARCEMY® with the highest deposition rate possible for each certified metal wire feedstock variant without compromising the material properties.

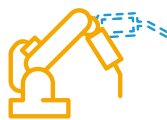
## Material Diversity

| ALUMINIUM   | TITANIUM   | COPPER ALLOYS  | NICKEL ALLOYS   | STEEL   | STAINLESS STEEL  |
|---|--|--|---|---|--|
| <ul style="list-style-type: none"> <li>• ER2319</li> <li>• ER4043</li> <li>• ER5183</li> <li>• ER5183 (0.2%Sc)</li> <li>• ER5356</li> </ul> | <ul style="list-style-type: none"> <li>• Ti-6Al-4V Grade 5</li> <li>• Ti-6Al-4V Grade 23</li> <li>• CP-Ti</li> </ul> | <ul style="list-style-type: none"> <li>• ERCuNIAI (NAB)</li> <li>• 90/10</li> <li>• 70/30</li> </ul> | <ul style="list-style-type: none"> <li>• FeNi36 (INVAR)</li> <li>• Inconel 622</li> <li>• Inconel 625</li> <li>• Inconel 718</li> </ul> | <ul style="list-style-type: none"> <li>• ER70</li> <li>• ER80</li> <li>• ER90</li> <li>• ER120-G</li> </ul> | <ul style="list-style-type: none"> <li>• ER304</li> <li>• ER310</li> <li>• ER316LSi</li> <li>• ER410</li> <li>• ER420</li> <li>• Duplex ER2209</li> <li>• Super Duplex ER2594</li> </ul> |



### System Footprint

6.0 m w x 7.2 m l x 2.0 m h  
20' w x 24' l x 6.5' h



### Reach

2.5 m  
98"



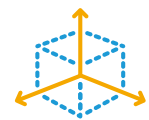
### Max. Build Envelope

1.5 m x 1.5 m  
59" x 59"



### Weight Capacity

≤ 750 kg  
≤ 1,653 lb



### Axis

8  
(with positioner)



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